



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	B	REDESIGNED AS MACHINED ALUMINUM PART	12/27/2013	WHO

NOTES	
1	Material: 6061-T6 ALUMINUM ALLOY
2	FINISH:PLAIN. REMOVE ALL BURRS AND SHARP EDGES. PARTS MUST BE CLEAN (FREE OF DUST AND MACHINE OIL).
3	PARTS MUST BE RoHS COMPLIANT.
4	LEAVE NO BURRS FROM INTERSECTING SET SCREW HOLE. 5 mm HOLE MUST ALLOW A 5 mm SHAFT BY SLIP FIT.
5	PACKAGING: PACK IN INNER BOXES OR PADDED BAGS OF NO MORE THAN 5 Lb (2.3 Kg) GROSS WEIGHT, AND OUTER SHIPPING BOXES OF NO MORE THAN 50 Lb (22.5 Kg) GROSS WEIGHT.
6	LABELING: MARK INNER BOXES WITH EMS PN., REVISION NUMBER, MANUFACTURER NAME OR ID, AND DATE OF MANUFACTURE.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	EMS PN: 61-0029	
		DIMENSIONS ARE IN INCHES		DRAWN		TITLE:	
		TOLERANCES:		CHECKED		PEN ARM BACKER	
		FRACTIONAL: ±		ENG APPR.			
		ANGULAR: MACH ± BEND ±		MFG APPR.			
		TWO PLACE DECIMAL ± .010		Q.A.			
		THREE PLACE DECIMAL ± .005		COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE	DWG. NO.
		MATERIAL				C	PenArmBacker- Rev B
		FINISH				SCALE: 4:1	WEIGHT:
							SHEET 1 OF 1